



# GP Grout

## High Strength, Non-Shrink Grout

### DESCRIPTION

**GP Grout** is a blend of Portland cement, special admixtures and proprietary aggregates designed to provide high flexural and compressive strength performance from plastic to fluid consistencies. **GP Grout** is non-metallic, non-shrink, non-gas forming and contains no chlorides or aluminum powders.

### USES

**GP Grout** is ideal for a wide variety of precision applications that include:

- **Machinery Grouting:** Machinery bases, compressors, punch presses, generators
- **Structural Grouting:** Steel columns, precast columns, crane rails, beams
- **Anchoring:** Guard rails, sign posts, dowels, rods, bolts
- **Repair:** Curb and gutter repair

### BENEFITS

- **Workability:** Meets standards through a wide range of consistencies
- **Cost Effective:** Extendable up to 30%
- **Strength:** Attains high compressive strengths at specified water ratios
- **Economical:** Good performance and low cost
- **Performance:** Joins, supports and anchors
- **Hardens free of bleeding or segregation**
- **Consistent:** Strict Quality Control testing and standards

### STANDARDS

**GP Grout** has been specifically formulated to exceed the requirements of ASTM C-1107, Grade B, Corp of Engineers CRD C-621 and AASHTO T-260.

### SURFACE PREPARATION

All surfaces in contact with **GP Grout** shall be free of dirt, oil, grease, laitance and other contaminants that may act as bondbreakers. All unsound concrete should be removed to ensure a good bond. Smooth, dense surfaces may need to be mechanically abraded to provide necessary bonding requirements. ACI recommends that the area to be grouted should be saturated for 24 hours before placement. Remove any standing water. Substrate should be saturated, surface dry (SSD). Maintain contact areas between 45°F (7°C) and 90°F (32°C) prior to grouting and during initial curing period.

### FORMING

Method of forming must provide for rapid, continuous grout placement. For pourable grout, construct forms to retain grout without leakage. Forms should be coated with **US SPEC Slickote** for easy removal.

### PHYSICAL PROPERTIES

#### Compressive Strength (ASTM C-109\*)

SET	1 DAY	3 DAYS	7 DAYS	28 DAYS
A STIFF	3,390 psi (23.35 MPa)	5,000 psi (34.48 MPa)	6,200 psi (42.71 MPa)	10,200 psi (70.28 MPa)
B PLASTIC	2,900 psi (19.98 MPa)	4,500 psi (31.01 MPa)	5,600 psi (38.58 MPa)	6,700 psi (46.16 MPa)
C FLOWABLE	2,200 psi (15.16 MPa)	4,400 psi (30.32 MPa)	5,200 psi (35.83 MPa)	6,100 psi (42.03 MPa)
D Fluid	1,500 psi (10.33 MPa)	4,100 psi (28.25 MPa)	4,700 psi (32.38 MPa)	5,500 psi (37.90 MPa)

#### Rate of Set (ASTM C-266\*)

SET	INITIAL	FINAL
B PLASTIC 1	:25	2:30
C FLOWABLE 2	:30	2:40
D FLUID 3	1:15	3:50

1 - 100% - 125% flow table (ASTM C-230, 5 drops in 3 seconds)

2 - 125% - 145% flow table (ASTM C-230, 5 drops in 3 seconds)

3 - 28 second flow cone method (ASTM C-939)

#### Height Change - Moist Cure Hardened (ASTM C-1090\*)

AGE	% HEIGHT CHANGE
1 DAY	+0.01
3 DAYS	+0.02
7 DAYS	+0.02
14 DAYS	+0.03
28 DAYS	+0.04

\*Notes: 73°F (22.8°C) 55% humidity

A = 2.5 qts B = 3.5 qts C = 4 qts D = 4.5 qts



# GP Grout

*High Strength, Non-Shrink Grout*

## MIXING

For best results, use a mechanical mixer with rotating blades. Pre-wet mixer and empty excess water. Place cool, clean potable water in mixer, then add dry material. Mix on low RPM for a total of 3 to 5 minutes to achieve desired consistency. Mix only enough grout that can be placed within working time. For plastic consistency, use 3.5 qts of water. For flowable consistency, use 4 qts of water. For fluid consistency, use 4.5 qts of water. These mix ratios provide a guideline. The actual water demand will depend on type of mixer used, water temperature and ambient temperature. Adjust the water to achieve the desired flow. Recommended flow is 25 to 35 seconds using the ASTM C-939 Flow Cone Method. For placements greater than 3" depth, **GP Grout** must be extended by up to 30%, by weight, with clean, washed and dried 3/8" (1 cm) pea gravel. Do not blend excess water as this will cause bleeding and segregation. Do not use any other admixtures or additives.

## PLACING

Grout should be placed using established procedures according to American Concrete Institute recommendations. **GP Grout** can be placed by pumping, pouring, rodding or strapping. Mechanical vibration may cause segregation of aggregates. Place grout on one side of area. Let grout flow to opposite and adjacent sides to avoid entrapment of air and uneven bearing of the grouted surface. When necessary, provide vent holes. Grout should continue to be placed until it protrudes from the entire perimeter area. Grout "head" and excess grout may be removed after initial set.

## FINISHING & CURING

Follow standard ACI curing practices. Do not disturb formwork or grout for 24 hours. Use wet rags or burlap to cure for 6 hours after placement. After 6 hours, remove rags from exposed surfaces and cure with a membrane forming curing compound such as **US SPEC Maxcure Resin Clear, Hydrasheen 15%** or **CS-25-1315**. For best results, exposed grout should extend downward at a 45° angle from edge of base.

## STORAGE

Normal cement storage and handling practices should be observed. Store material in an interior, cool, dry place. Shelf life is one year in original, unopened container.

## LIMITATIONS

In addition to limitations already mentioned, please note the following. Do not use as a patching or overlay mortar or in unconfined areas. Normal conditions working time is 30 minutes. Setting time will speed up in hot weather and slow in cold weather. For hot and cold weather applications, contact your US SPEC manufacturer's representative.

## REGULATORY

Read and follow application information, precautions and Material Safety Data Information.

### **Right-to-know**

This product contains Portland Cement (CAS#65997-15-1) and Crystalline Silica (CAS# 14808-60-7)

### **HMIS**

Health 1, Fire 0, Reactivity 0

### **Prop 65**

Warning! This product contains Crystalline Silica, a chemical known to the State of California to cause cancer or reproductive toxicity.

### **VOC Content**

0 g/L

## CAUTION

### **EYE AND SKIN IRRITANT**

Contains Portland Cement (CAS# 65997-15-1) and Crystalline Silica (CAS# 14808-60-7). Do not allow contact with eyes or skin. Avoid breathing dust - silica may cause serious lung problems. There is limited evidence silica is a carcinogen. The use of gloves, goggles, dust masks and other protective clothing is recommended. If cement or sand particles get into eyes, rinse immediately with clean water and seek prompt medical attention.

## TECHNICAL SERVICE

US MIX Co.

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**Yield: 50 lbs (22.7 kg) will fill approximately 0.43 ft<sup>3</sup> (0.012 m<sup>3</sup>) when 4 qts mixing water is used.**